

RADILON A RV300RG 3900 NER 8468

*Material code**Colour code*

PROVISIONAL

DESCRIPTION

PA66 30% glass fiber reinforced injection moulding grade. Heat stabilized, high hydrolysis resistance. Deep black colour.

Suitable for parts requiring high stiffness and good mechanical resistance. Particularly fit to work in contact with automotive cooling circuit liquids.

ISO 1043 : PA66-T GF30

MATERIAL HANDLING AND PROCESSING

The material is delivered in moisture-proof packaging ready for processing. Maximum recommended water content for best processing is 0.15%. Typical conditions with a desiccant drier: temperature 80 ° C, dew point -20 ° C or below, time 2-4 h or more.

Special care must be taken to avoid moisture absorption and contamination with other polymers when adding regrind material. Colour variation and mechanical properties reduction may occur and should always be carefully monitored.

Processing Parameters

Melt Temperature:	Mold Temperature:	Injection Speed:
280 ÷ 300 °C	80 ÷ 100 °C	Medium-high

PRODUCT SAFETY AND APPROVALS

For safety instruction please refer to Material Safety Data Sheet

RoHS compliant 2011/65/UE and following amendments





Technical data sheet

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PROPERTY	UNIT	STANDARD	VALUE	
			DAM*	Cond**
Physical Properties				
Density		ISO 1183	Kg/m ³	1370
Moisture absorption 23°C – 50%RH	2mm thk	ISO 62	%	1.7
Water absorption, immersion at 23°C	2mm thk	ISO 62	%	7
Mechanical Properties				
Tensile Modulus	1mm/min	ISO 527-2/1A	MPa	10000
Stress at Break	5mm/min	ISO 527-2/1A	MPa	200
Strain at Break	5mm/min	ISO 527-2/1A	%	3,6
Flexural Modulus	2mm/min	ISO 178	MPa	9700
Flexural Strength	2mm/min	ISO 178	MPa	310
Charpy Impact Strength	+23°C	ISO 179/1 eU	KJ/m ²	90
Charpy Notched Impact Strength	+23°C	ISO 179/1 eA	KJ/m ²	14
Thermal Properties				
Melting Temperature	10°C/min	ISO 11357-1-3	°C	260
Heat Deflection Temperature	1.8 MPa	ISO 75/2 A f	°C	240
Vicat Softening Temperature	50°C/h	ISO 306/B50 50N	°C	250
Flammability Properties				
Flammability	0.8mm	UL 94	class	HB
Glow Wire Flammability Index	2mm	IEC 60695-2-12	°C/mm	700
Automotive interior flammability	3mm thk	ISO 3795	mm/min	0
Electrical Properties				
Volume resistivity	500V	IEC 60093	ohm · m	1 E+13 1 E+11
Surface resistivity	500V	IEC 60093	ohm	1 E+12 1 E+10

The characteristics shown here must be considered purely provisional and indicative for a product at developmental stage.

*DAM = Dry As Moulded state **Cond = Conditioned state similar to ISO 1110 ***Melt Temp [°C] / Mold Temp [°C] / Cavity press [MPa]

